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D4918-3

Job Sheet 183973



Part No: D4918-3

Job Qty: 4 ea

Part Name: Wearplate Center Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 13.12.09 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs		10/12/18	0.00	0.70	Waterjet 1		3/18/10/18
110	QC	4 pcs		10/12/18	0.00	0.00	QC2 Waterjet-1		3/18/10/18
120	QC	4 pcs		10/12/18	0.00	0.00	QC8-5		OCT 11 2018 68
130	Brake NC	4 pcs		10/12/18	0.00	0.23	Brake NC 1		9/8/18
140	QC	4 pcs		10/12/18	0.00	0.00	QC5		NOV 12 2018 68
150	SprayPaint	4 pcs		10/12/18	0.00	0.13	Spray Paint		18/11/13 DAS
160	QC	4 pcs		10/12/18	0.00	0.00	QC5		NOV 16 2018 68
170	Packaging	4 pcs		10/12/18	0.00	0.00	Packaging3-2 FPO02		BE B18-11-948 (4)
180	QC21-SA	4 Ea		10/12/18	0.00	0.00	QC21		

Part Op 110 - QC2- Inspect parts off machine FAI/FAIB

Descriptions: 120 - QC8- Inspect parts - second check

140 - QC5- Inspect part completeness to step on W/O

160 - QC5- Inspect part completeness to step on W/O

170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	3.0960 sf (.774 ea)	100-Waterjet	8090402

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S20GA	3	259	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.188Inches + 0.005 - 0.001	0.193 0.187	0,193	
2	Wearplate	0.300Inches ± 0.010	0.310 0.290	0,305	
3	Wearplate	0.300Inches ± 0.010	0.310 0.290	0,309	
4	Wearplate	2.063Inches ± 0.010	2.073 2.053	2,065	
5	Wearplate	2.813Inches ± 0.010	2.823 2.803	2,817	
6	Wearplate	33.750Inches ± 0.010	33.760 33.740	33,755	
7	Wearplate	5.625Inches ± 0.010	5.635 5.615	5,630	
8	Wearplate	37.130Inches ± 0.030	37.160 37.100	37,138	
9	Wearplate	0.040Inches ± 0.010	0.050 0.030	0,035	

10/1/18 10:15 AM Dart.Gagnon.Michelle

Instructions: Various STC's
 Exp Date:
 Inspector:
 Revision:
 Serial No/Batch: S116343
 Job No: 183973
 Part: D4918-3
 Container No: S116343
 AEROSPACE
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Date: 10/05/18